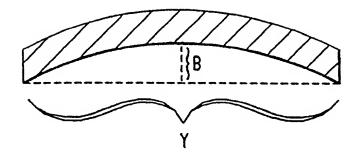
FIG.



2 FIG.

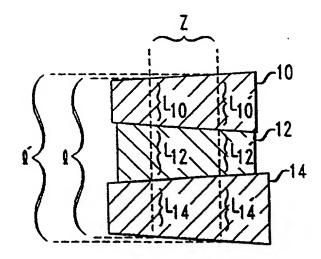


FIG. *3* A

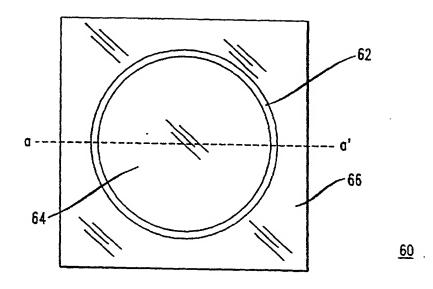
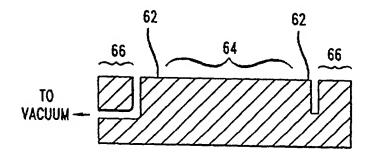


FIG. *3* B



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FIG. 4A

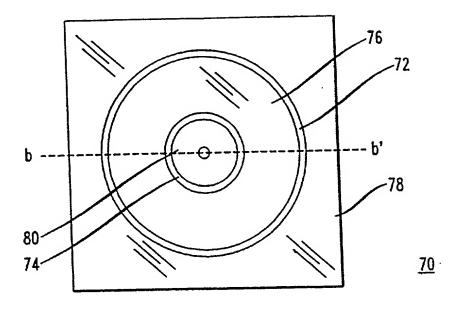
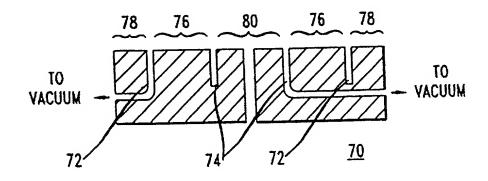


FIG. 4B



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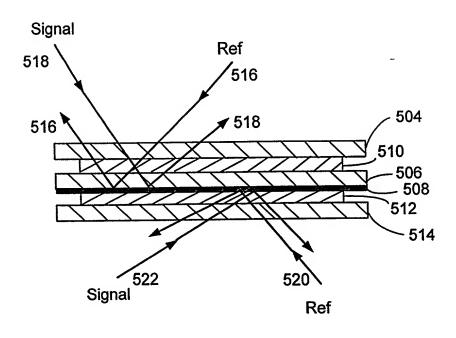


FIG. 5 a

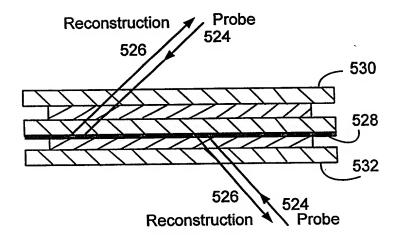


FIG. 5b

Title: Method and Apparatus for Multilayering ... Inventor: Lisa DHAR and Mark David MICHAELS

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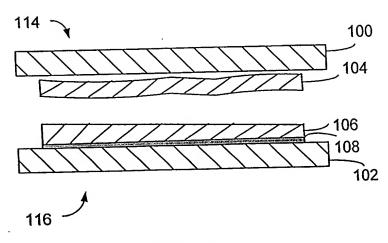


FIG. 6a

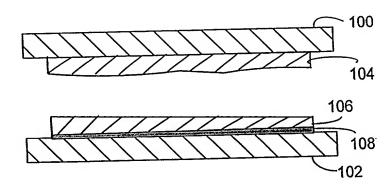


FIG. 6b

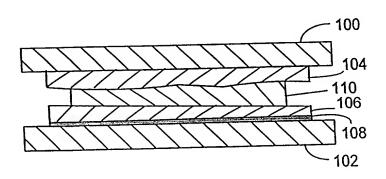


FIG. 6c

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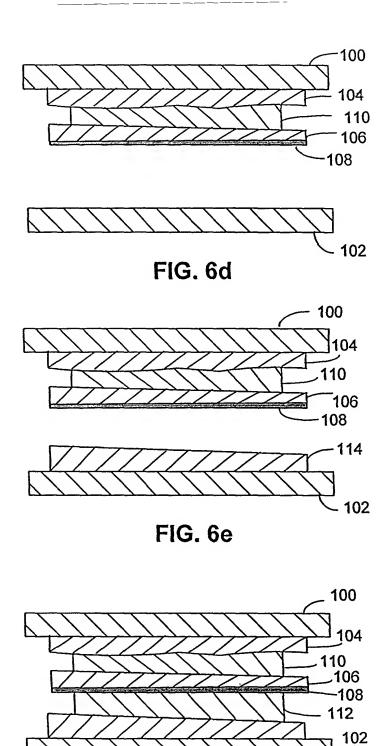


FIG. 6f

FIG.

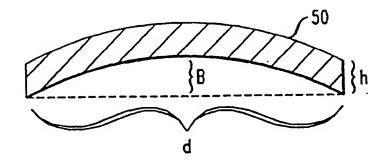
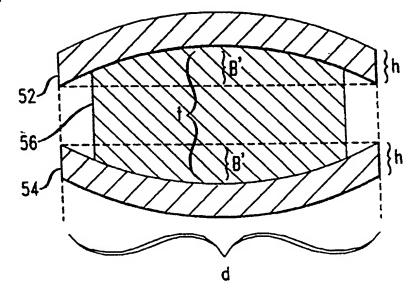
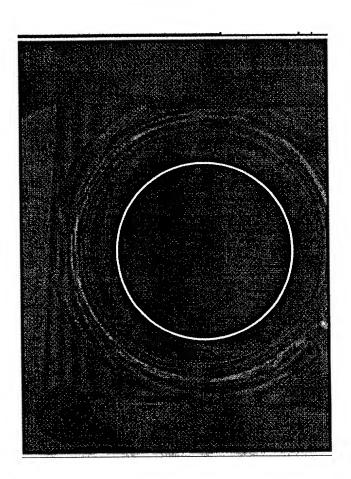


FIG. 8



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F16.9.